

A woman with curly hair is shown in profile, looking upwards with a serene expression. She is positioned in front of a blue mosaic wall. In the foreground, there are two white, cylindrical planters with a mosaic pattern, each containing green plants. The overall lighting is soft and blue-toned, creating a relaxing atmosphere.

HARVIA

Sauna & Spa

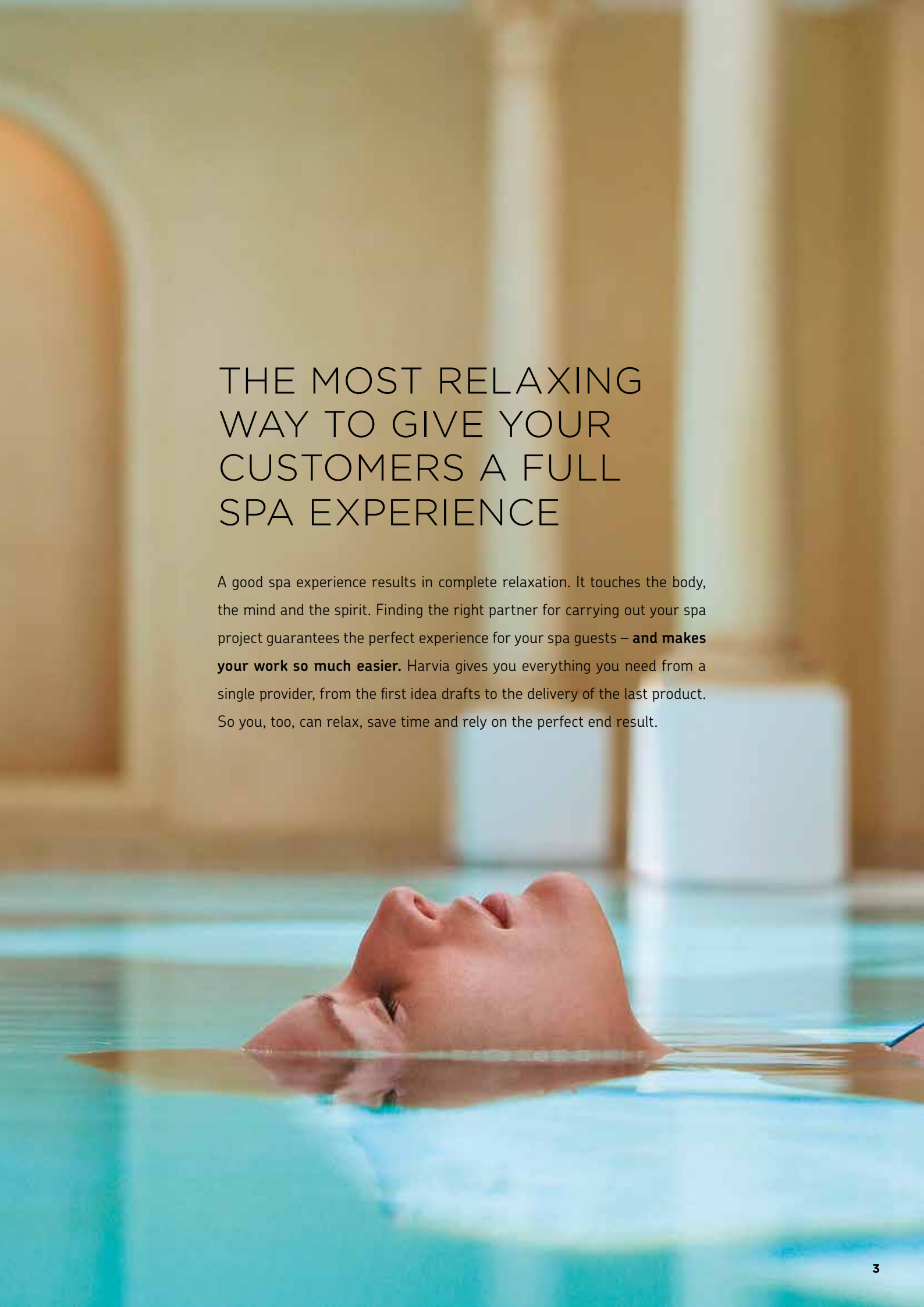
HARVIA SAUNA & SPA

EN

THE MOST RELAXING WAY TO GIVE YOUR CUSTOMERS A FULL SPA EXPERIENCE.

CONTENT

SUCCESS IN PROCESS	4
SUCCESS IN QUALITY	6
SUCCESS IN BUSINESS	8
TOTAL SOLUTION FOR YOU	10
TOTAL SPA EXPERIENCE	12
HARVIA SPA MODULES CONCEPT	14
EXAMPLE INSTALLATION	16
SAUNAS	18
SAUNA DESIGN	20
READY-MADE SAUNAS	22
HARVIA SAUNA HEATERS	24
CONTROL UNITS	28
PANELLING BOARD AND BENCH MATERIALS	30
OTHER PRODUCTS	31
INFRARED CABINS	32
STEAM ROOMS	34
STEAM GENERATORS	36
SHOWERS AND POOL AREAS	38
OTHER PRODUCTS	40
CASE KÄMP SPA	40
CASE LAPLAND HOTELS TAMPERE	42
CASE V SPA TARTTO	44
ONE PARTNER – THAT'S ALL YOU NEED	47
HARVIA STORY	48

A person is floating in a spa pool, their head tilted back and eyes closed, enjoying the water. The background shows a blurred view of a spa interior with warm lighting and architectural details like columns and arches.

THE MOST RELAXING WAY TO GIVE YOUR CUSTOMERS A FULL SPA EXPERIENCE

A good spa experience results in complete relaxation. It touches the body, the mind and the spirit. Finding the right partner for carrying out your spa project guarantees the perfect experience for your spa guests – **and makes your work so much easier.** Harvia gives you everything you need from a single provider, from the first idea drafts to the delivery of the last product. So you, too, can relax, save time and rely on the perfect end result.



SUCCESS IN PROCESS

Harvia's nearly 70 years of experience in saunas and the wellness business gives your project an unbeatable advantage. You can benefit from our knowledge and in-depth insight of the industry at all stages of the process. Let us take care of your sauna and spa, leaving you free to concentrate on other things. Working with us will speed up the turnaround time of your project, **making sure that your time won't be spent** managing things with several different operators. The process will run smoothly as planned and on schedule. You can benefit from our design service intended for professional operators, always tailor-made for the needs of each client. You can let us take care of all of the design or work together with our designers on selected areas only.





SUCCESS IN QUALITY

Harvia comes from the homeland of the sauna. This is why we offer the world's best, genuine and original sauna heaters and other heat sources – also for steam rooms and infrared cabins. Our feel good philosophy, stemming from the same criteria of uncompromised quality, extends to all of our spa environment solutions. For instance, the Spa Modules concept revolutionises what we think of the structures and fittings of wet areas, our steam generators utilise the most advanced technologies, our wide selection of wood materials is sourced only from sustainably managed forests, and our design reflects the most current top trends. For you, our high-quality products mean a **high-quality end-result**, which is sure to impress, increase usability and ease maintenance.





SUCCESS IN BUSINESS

The global spa market is enormous. However, it has now entered a more mature growth phase, which means that competition is getting tighter. The key to success is to be able to create an environment which is perfect for the kinds of clients you wish to attract. Harvia's slogan, Relaxing Moments & Natural Wellbeing , shows that we are at the heart of precisely that. Co-operation with us will give you a **competitive edge** and create **genuine added value** to your clients. In addition, guests at spa hotels spend more money on average during their visits than guests at hotels that do not have a spa. And the longer your guests stay, the more profitable your business is. This is why it is extremely important to make the right solutions already in the design and construction phase of your sauna or spa. We focus on success in the future, too. Sauna is one of the biggest up-and-coming spa trends. Harvia's roots are in Finland, the home of the sauna culture. This is why our sauna expertise is genuinely unique in the world. Use our experience to your advantage.



The background image shows a luxurious spa interior. In the foreground, there's a large, rectangular swimming pool with blue mosaic tiles on the bottom and walls. The water is clear and reflects the ambient light. In the background, there's a curved wall covered in colorful mosaic tiles in shades of blue, green, and white. A curved ceiling with recessed lighting is visible above. The overall atmosphere is modern and relaxing.

TOTAL SOLUTION FOR YOU

The perfect spa is a package in which all aspects come together harmoniously. The result is a fantastically relaxing experience for your guests, and one that they will want to experience again and again. As a sauna and spa professional, Harvia can offer you everything that you need to create the perfect spa. **We provide you with everything you need from one provider**, from the modular structures all the way to the sauna bench towels. We want to work with you to create the best spas in the world. Together we will find the best total solution for your unique project. With our custom-made solutions, we will meet the needs of all sizes, be it a sauna for the gym, infrared cabins for your hotel rooms, or the foundation of a new chain of luxury spas. Contact us already in the first stages of the planning process to get the best advantage of working with us.

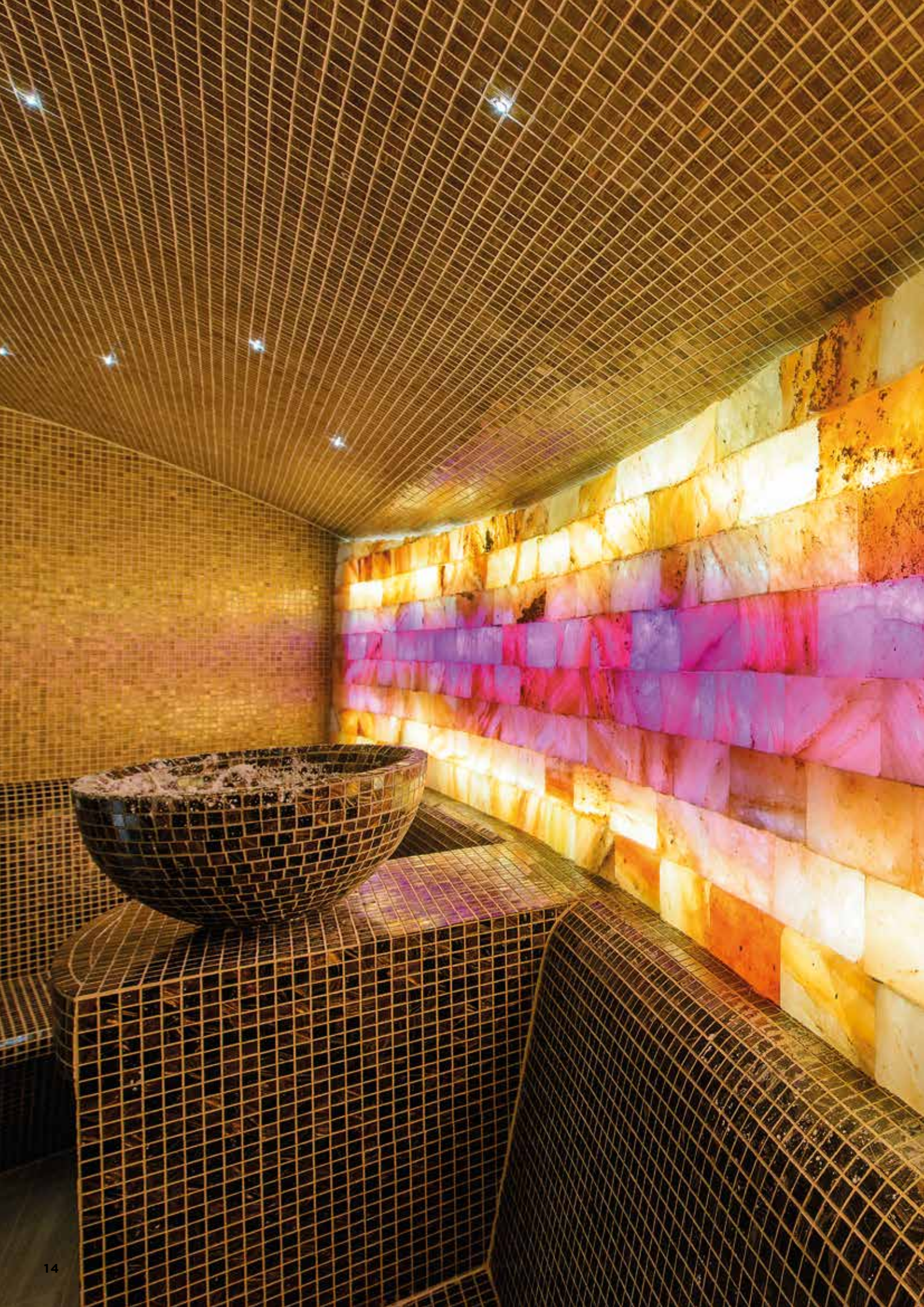


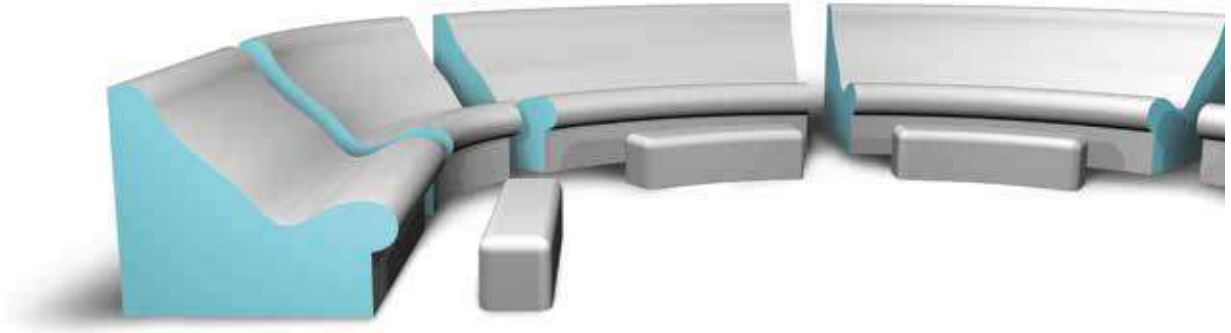
V Spa Hotel and Conference Centre in the Kvartal Centre in Tartu, Estonia.

TOTAL SPA EXPERIENCE

The spa experience is a pleasure for all the senses. When a visit to the spa pampers your guests through all of their senses, you will have created a pleasurable experience which lingers in the mind and makes your guests come back for more. Harvia knows how the perfect experience is created – the experience that will raise your spa a touch above the others. The best known sauna heaters, steam generators and infrared radiators in the world create a pleasing sensation, the soundscape from the loudspeakers soothes the mind, the lighting creates the right mood, the beautiful design and natural wooden materials please the eye, and the sauna fragrances complete the experience.



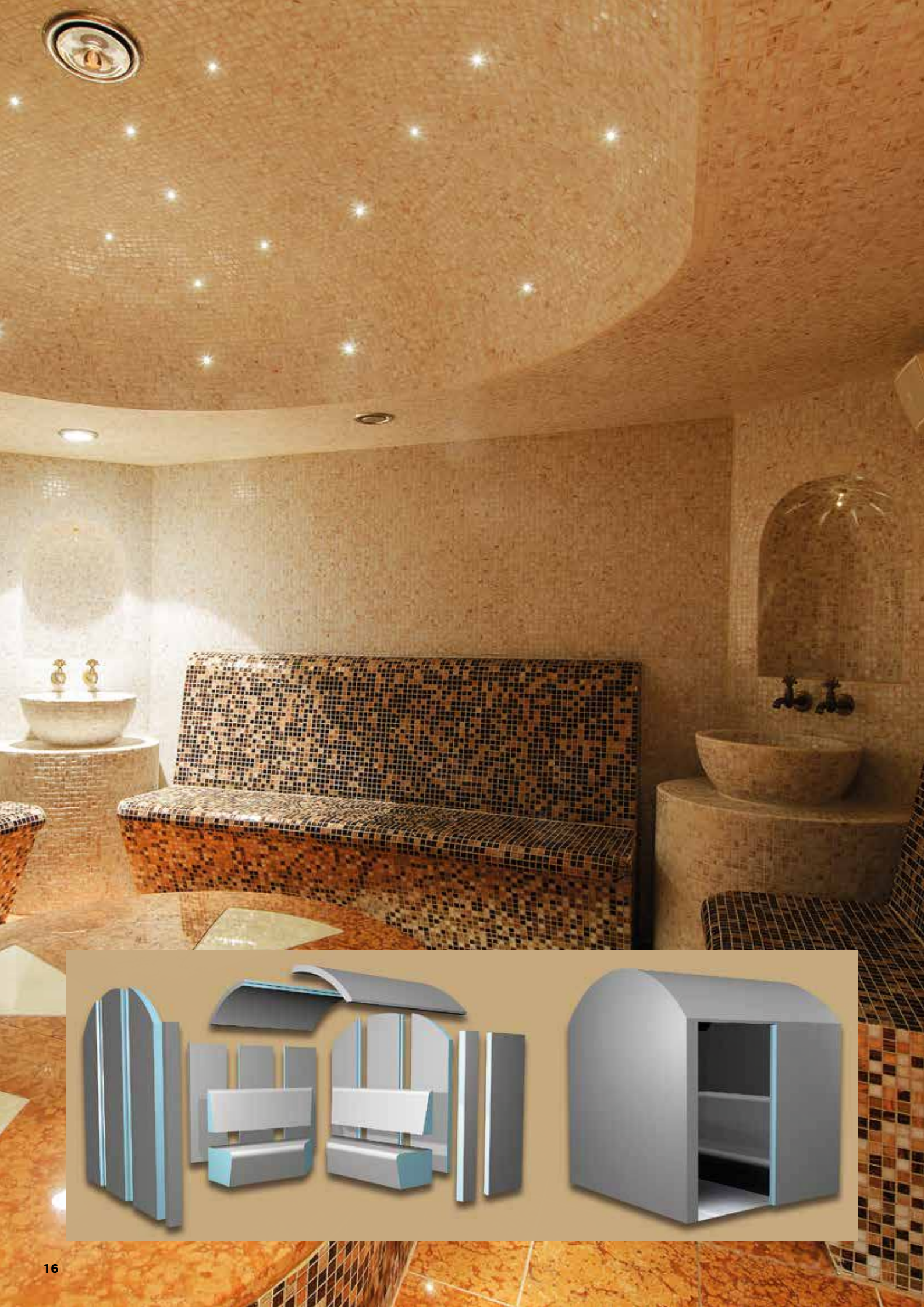




HARVIA SPA MODULES CONCEPT

This is probably the easiest way to build high-quality wet and dry areas for your indoor and outdoor spa facilities. Harvia Spa Modules are made up from installation-ready modules which allow you to build the shower room, pool or some other structure **exactly in the size you want**. The products are delivered in installation-ready packages, which leaves you only with the selection of the right tile or other surface material, in addition to the installation and waterproofing of modules. As the installation is quick and easy, the construction time is reduced. In addition to the structures, the Spa Modules collection contains different benches, stools and other furniture. The Spa Modules products can also be custom-made in accordance with the client's drawings – **to virtually any shape and size**. The extruded XPS polystyrene used in the Spa Modules is durable but light, and can be moulded on site. As practically waterproof, it is the ideal material for wet areas. Furthermore, the user experience is extremely pleasant as the surface temperature of the material quickly adapts to body temperature.





ASSEMBLED IN LESS THAN 8 HOURS

Harvia Spa Modules are incredibly quick and easy to install. For instance, our steam room, with all of the required waterproofing and surfacing, can be installed in less than eight hours from the receipt of the delivery. The delivery contains all of the structures in installation-ready modules, installation equipment, as well as clear installation instructions.

EXAMPLE SCHEDULE



At 9.00 am: the Harvia Spa Modules steam room delivery arrives on site.



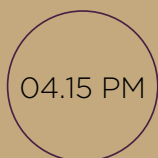
At 9.30 am: The installation begins.



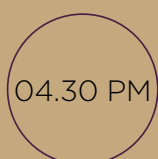
At 2.00 pm: The walls, ceiling and benches have been installed.



At 4.00 pm: The joints have been sealed and let to dry.



At 4.15 pm: The Harvia aluminium-framed glass door is installed.



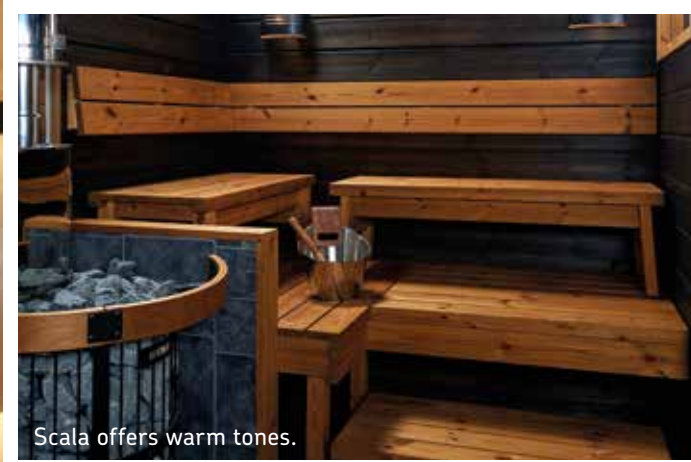
At 4.30 pm: The steam room is ready for water-proofing and tiling.



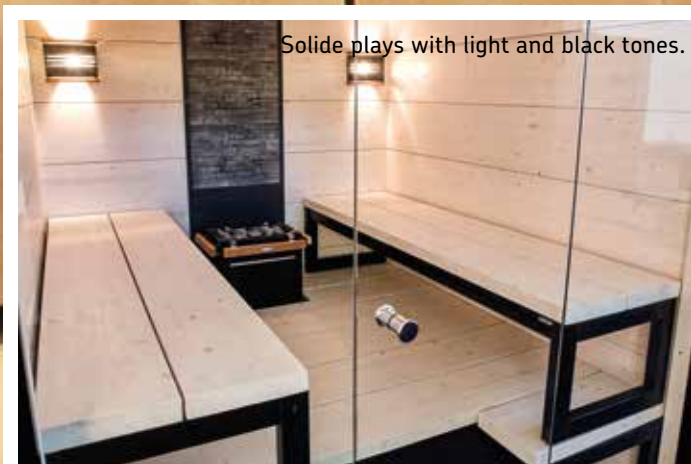
HARVIA

SAUNAS

Harvia is so much more than just the largest sauna heater manufacture in the world. We are an experienced provider of turnkey solutions to professional sauna and spa facilities. Tell us your vision, and we will make it happen. With the help of professionals, your project runs smoothly with the best possible end result. The following pages show you some examples of ready-made saunas, sauna designs and sauna heaters. The perfect sauna atmosphere is completed with the right lighting, music, textiles and fragrances. Contact us, and together we will design the best total solutions for your unique needs and facilities.



Scala offers warm tones.



Solide plays with light and black tones.



Ventura's design is soft and curvy.

UNIQUE SAUNA DESIGN

Let your imagination soar and visualise your ideal sauna. Harvia offers sauna design models which can be customised uniquely to the client's needs. The designs cover a wide range of different styles: Ventura's rounded shapes are both practical and beautiful. Solide represents minimalistic Scandinavian design with a modern twist. Solar is filled with delicate details which create an intriguing play of light and shadow. Simple Formula is ideal for minimalistic facilities, and Scala exudes the ancient mystery of the sauna.





READY-MADE SAUNAS

The ready-made sauna package is a **fast way** to build a genuine sauna in your spa, gym or hotel. At the fastest, the sauna can be installed and ready for use within 24 hours of delivery. Harvia has several different ready-made sauna packages for different indoor facilities, bathrooms and outdoor areas. The Rubic combines metal and wood with glass in an elegant way. In Claro, one of the walls is made entirely of glass. Solide represents elegant design at its best, and the curvy lines of Rondium make you feel pampered through all of your senses. Variant provides the architect with plenty of opportunities to design the sauna you want. If your project also includes **upgrading the status** of hotel rooms, ask about our Bathroom sauna which can be installed in virtually any type of room. The Harvia Outdoor sauna creates the feeling of a genuine Finnish sauna in your backyard.



Rubic



Variant



Claro



GENUINE AND ORIGINAL HARVIA SAUNA HEATERS



THE NEW GENERATION OF CILINDRO

The Harvia Cilindro Plus electric sauna heater is an impressive pillar heater consisting of a massive amount of stones. The heater's outer casing reveals plenty of surface made of these stones. The tall pillar heater is an impressive sight when embedded into the benches, and its brushed stainless steel exterior gives it a finished look.

Power 6.8–9.0 kW, sauna room volume 6–14 m³.



THE ADAPTABLE HARVIA MODULO

Modulo is a designer's dream as it conforms to many different kinds of bench layouts. Modulo can also be equipped with a glass wall, safety railings and other great accessories.

Output power 13.6–19.8 kW, sauna room 11–28 m³.



THE STRONG HARVIA VIRTÀ

The sleek Virta is designed for larger saunas and long bathing sessions. The Virta sauna heater is also available as a Combi version with a steamer. Output power 6.8–21.6 kW, sauna room 5–32 m³.



SUPER SAUNA HEATERS HARVIA PROFÌ AND HARVIA CLUB

These sturdy sauna heaters can keep your sauna warm for large crowds from dusk till dawn, one month after the other. Sauna heaters that are in heavy use in spas, hotels and gyms must be efficient, reliable and durable. Profi and Club meet all professional requirements and beyond. And when you select the Club Combi model, which is equipped with a steamer, the spa atmosphere is complete.

Output power 11–33 kW, sauna room 9–66 m³.



HAND-MADE HARVIA LEGEND

Harvia Legend is a living legend and a part of the heroic story of Harvia, founded in 1950. Every Legend product is a handmade masterpiece by Harvia's master blacksmiths.

Output power 11–16.5 kW, sauna room 9–35 m³.



THE STATUESQUE HARVIA CILINDRO

The handsome pillar heater conceals advanced technology that ensures the perfect heat and steam. It is ideal for large saunas with several glass surfaces which increase the required output power for the sauna heaters. And if it suits your sauna design, Cilindro can also be installed as embedded in the benches.

Output power 10–19.8 kW, sauna room 9–30 m³.



THE GENTLE HARVIA SENATOR

The secret of the soft steam and heat of the Senator is in its large stone space. Its even heat invites you to take your time while bathing. Due to its compact size, it is also perfect for smaller sauna units.

Output power 9–10.5 kW, sauna room 8–15 m³.

74.0

5:52



MENU



HARVIA

CONTROL UNITS MAKE HEATING THE SAUNA EASY

Select a control unit that is easy to use, pleases the eye and complements the design of the room. The wall-installed Harvia control units fulfil all of these requirements. The user-friendly control system saves time for your staff and **keeps your guests happy**. Harvia will help you select the right control unit for your sauna, based on the room, sauna heaters and accessories in your facility. The control of other features of the facility, such as lighting, can be connected to the same control unit.

The modern Harvia Xenio control unit range makes the use of heaters or infrared radiators precise and easy. The stylish touch-screen control panel can be fixed to the wall or embedded into the wall surface to create a smooth appearance. Multiple functions: temperature, on-time, lighting and ventilation.



Harvia's stylish Xafir control panel series was designed especially for home spas that feature a steam room in addition to an electrically heated sauna. Xafir's design and that of Harvia's steam generator control panels are similar, so that both panels look great together when placed alongside.



PANELLING AND BENCH MATERIALS

The majority of the surface of Finland is forest, which is why forestry, wood processing and product design of wood have long traditions in the home country of Harvia. Harvia has manufactured thousands and thousands of different saunas from various different woods, with different processing techniques and all kinds of colours and finishes. Discover the right option for the atmosphere and style you want from our range of different designs.



ALUMINIUM BENCH FRAMES

Harvia's aluminium bench solution is easy to maintain and especially suitable for saunas that are in frequent use. The benches are supported by a strong aluminium frame on which the bench covers with aluminium brackets are placed. The bench covers can be turned up or lifted out for cleaning. It is also easy to replace the bench covers without replacing the frame.





OTHER ACCESSORIES

Add an automatic water-throwing function to your sauna. Autodose will add the right amount of water on the stones at desired intervals. The even supply of water will keep the air humidity high, which increases the pleasant sensation of bathing in the sauna. With Autodose, your guests can concentrate on just enjoying themselves in the gentle heat, without having to worry about throwing water on the stones of the heater. You can also get the buckets, sauna ladles, footstools and other sauna accessories you need from Harvia, your turn-key sauna provider.

The sauna stones are the heart of the sauna heater. The Harvia sauna stones are quarried in Satakunta in Western Finland. The stone, being billions of years old, can take the drastic changes in temperature and possesses excellent heat capacity and thermal conductivity characteristics. The iron-free Harvia stones produce a particularly smooth heat, ensuring the correct operation of your equipment, and are ideal for powerhouse heaters used in big saunas.





INFRARED CABINS

With the Harvia infrared cabin, you can offer your spa, hotel and gym guests a pleasant infrared experience easily and reliably. We have delivered infrared cabins everywhere in the world for more than a decade. As a professional, you surely understand the value of experience, and with our expansive experience, we can customise our **high-quality infrared solution to your unique needs**. All of our sauna designs are available also as infrared cabins. With the fittings, infrared radiators and furniture that suit your style. Our high-quality infrared radiators are easy to install, and they can be easily controlled with a digital touchscreen, for example. As the wellness megatrend shows no signs of fading, infrared cabins are becoming all the more popular. The long infrared waves have been linked with health and a sense of wellbeing. The sensation resembles enjoying the warming rays of the sun, but without the harmful UV radiation. In addition to the customised packages, Harvia offers quickly installable infrared cabin packages of various sizes which can be installed in virtually any facility.







STEAM ROOMS

The beneficial effects of warm steam have been known since ancient Rome. The humid heat opens up the pores, removes salt from the body, lowers blood pressure and relaxes the muscles. Quality standards are very high in spas and other public facilities in which steam rooms are in constant use. When you choose Harvia as your project partner, **you can get everything you need for your steam room reliably from one provider.**

We can custom-build the steam room in an existing facility or plan everything from scratch with you. Our super-efficient steam generators are easy to maintain and control. Our advanced technology helps you to minimise impurities in the service water which protects the equipment and provides a better steam room experience. In addition to the steam generator, Harvia provides you everything you need for your steam room, such as control units, discharge valves, fragrance pumps and doors. Not to forget the Spa Modules steam rooms, which are delivered as complete installation-ready packages – all you have to do is to find the right surface material from another provider. Thanks to the modular structure, installation can be completed in record-time. All Spa Modules models can be customised to the right size. What is more, we can even create a completely unique Spa Modules steam room model in accordance with your design.





HARVIA STEAM GENERATORS

The secret to a luxuriously pampering steam is in the steam generator. Harvia has always aimed high with the design of its steam generators: We want to produce **the best user experience** without compromising the **easy use of the equipment**. The structure of our models ensures trouble-free operation. The HGD steam generator has a sturdy structure and look. A separate maintenance hatch enables effortless maintenance measures. HGD is a perfect solution for demanding professional spa use. Harvia HGX is a compact solution for spas, and the HGP model is particularly suited to facilities which require a high steam output. The innovative solutions, such as the technology that minimises equipment failure caused by impurities in water, increase the reliability of the equipment. The user interface is very user-friendly and significantly eases all maintenance operations. You can control several pieces of equipment and their accessories from one touch screen panel. The automatic discharge valve regularly removes the deposited lime from the equipment, thus improving the operation of the steam generator. The fragrance pump automatically provides the right dose of fragrance in the steam in accordance with the settings made with the control panel.





V Spa Hotel and Conference Centre in the Kvartal Centre in Tartu, Estonia.

SHOWERS AND POOL AREAS

Spa Modules gives you the possibility to create beautiful and comfortable shower cubicles, baths and pools in wet areas incredibly quickly and easily. Without compromising design or the unique look of your facilities. Whatever your preferred style or design, the Spa Modules manufacturing method makes is possible. The size of the products is always **customised exactly according to the measurements and needs of your facility**. Whether you are designing a huge pool section or the shower room of your boutique hotel, you can rely on Harvia to deliver. The furniture make your spa a relaxing oasis. Add heated lounge chairs by the pool, ergonomically designed benches next to the walls, or design your own collection of furniture. The Spa Modules XPS polystyrene is ideal for all wet areas and both indoor and outdoor use. The doors to the pool and washing facilities, lighting, music and the spa textiles add the final touch to the spa experience. You can get them, too, from one supplier: Harvia.



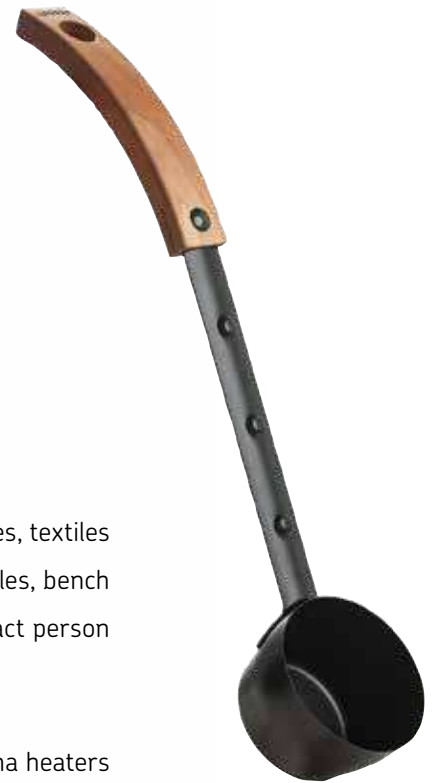


OTHER PRODUCTS

We are continuously developing and expanding our selection of fragrances, textiles and other spa products. Add the final touch with our elegant buckets, ladles, bench towels and steam fragrances. Ask for more information from your contact person at Harvia.

Harvia also provides heat- and humidity-proof doors, back walls for sauna heaters and room dividers. Our aluminium-framed glass door, for instance, is an excellent choice for the sauna or steam room. Or ask more about our custom-made polycarbonate door which is as transparent as glass but virtually unbreakable. We offer several glass alternatives from which you are sure to find the right option for the look of your facility.

A light- and soundscape makes the total spa experience even more powerful. Our lighting solutions cover different spa facilities from the sauna to the pool area. The fibre and bucket lights as well as the relaxing music from the sauna loudspeakers ensure an unforgettable sauna experience.





KÄMP SPA

MODERN EXPERIENCES IN AN ICONIC ENVIRONMENT

When Hotel Kämp opened its door in the heart of Helsinki in 1887, it instantly became the meeting place for the intelligentsia and elite of the Finnish culture. Even today, honourable guests love to stay in the very same facilities when visiting Helsinki. The Kämp Spa, built in connection with the hotel, is an important part of the total Hotel Kämp experience.

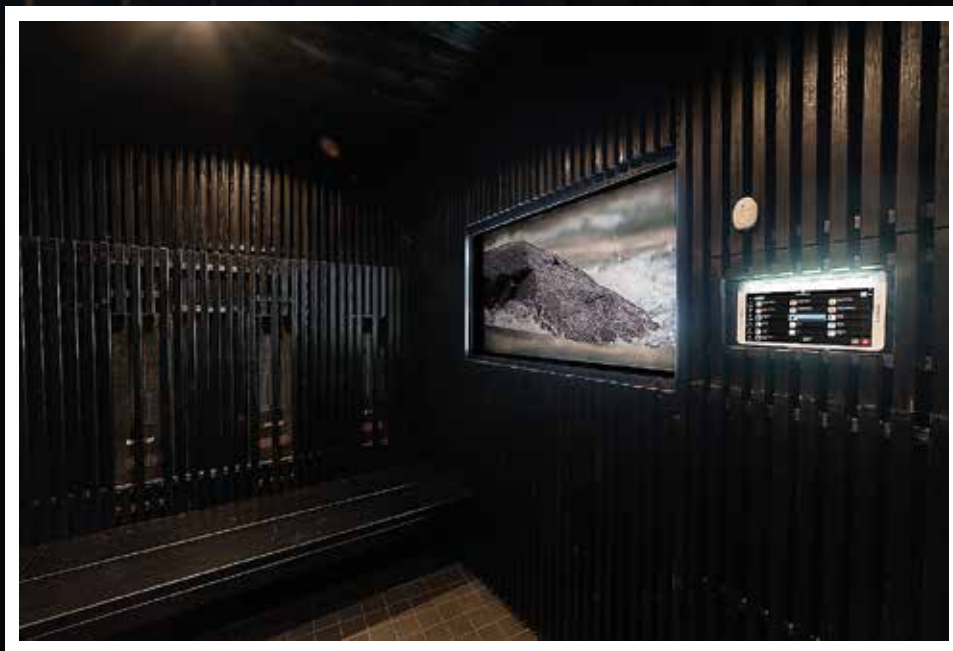
When Kämp Spa was revamped completely in connection with the renovation of the hotel, Harvia was chosen as the partner in the renovation of the sauna area. “We wanted to not only renew the sauna facilities into a stylish, modern and functional area, but to reform the complete path of the entire spa experience,” says Anne Vähäpassi, Spa Manager at the Kämp Spa.

Renovating old facilities without compromising functionality can be a challenge. “Harvia really listened to us with a keen and sensitive ear. We pride ourselves in taking the needs and wishes of our customers into account, and Harvia understood this completely,” Vähäpassi says with a smile.

“The divans are the most iconic detail of the Kämp Spa, which is why we decided to keep their features also in the renovated interior design. We asked Harvia to make us customised, hand-made divans, which our customers so dearly love. We are very proud to say that Harvia delivered exactly what we ordered. This is genuinely user-centered design,” says Vähäpassi.

In addition to the divans, Harvia created a renovated Finnish sauna and a larger eucalyptus steam room in the facility. Before the overhaul, the spa had three saunas in different parts of the facility. One sauna was let go in the renovation, leaving more room for the two other saunas, just as the customers had wished. Now the saunas are located directly behind the divans, with a clear and easy access.

The starting point of the design was to use as many Finnish natural materials as possible, while retaining the traditional look of Hotel Kämp. Light Scandinavian tones were selected for all of the materials, and the surface of the divans, for instance, is made with white dotted tile.



LAPLAND HOTELS TAMPERE

ENCHANTING MAGIC OF THE NORTH

The spa facilities in Lapland Hotels Tampere take the guest into the middle of the Lappish wilderness. The two saunas and the infrared cabin in the topmost floor of the hotel were given, in close collaboration with Harvia, a modern but genuine feel of Lapland. Harvia executed the renovation from start to finish, from design to installation.

Design was at the heart of the project from the very beginning. The Harvia experts chose the right materials, equipment, lights and accessories for a customised and unique environment which complements and continues the look and design of the other areas in the sauna facility. The materials and colours were carefully selected with the hotel and the architects. The end result is carefully considered to the finest detail.

The thick, log-like timber of the Solide design was selected as the material and then tinted dark. Finding the right tone took several trials, but the selected charcoal black creates the illusion of dark, patinated walls and benches. The black Modulo sauna heater is made from steel and gives the sauna a modern touch. The advanced technology is also visible in the large screen of the infrared cabin, from which the guest may admire Lappish scenery, a view of a cozy, open fire, or receive hot yoga instruction. The infrared radiators were embedded in the panels with a special grid-like structure. The total experience is completed with the right lighting and Legend sauna products, all designed by Harvia.





V SPA TARTTO

V SPA INVITES YOU TO RELAX AND REFRESH

In 2016, the prominent congress center Kvartal opened its doors in the heart of Tartu, Estonia's second largest city. Visitors to Kvartal and the connected V Spa Hotel have access to the atmospheric V Spa, of which planning and realisation Harvia has had the pleasure of being part.

The four thousand square meter spa consists of various spaces and functions, in which Harvia was one of the designers and implementers from the start of the building project. We delivered to V Spa our armchairs, which we developed as part of our Spa Modules interior modules, as well as our benches for the steam baths. Harvia's innovative spa modules, made of extruded XPS-polystyrene, are fully water-resistant, strong yet easily formable, and they can be locally tiled in every which way the customer wants. In public spa facilities, strength and water-resistance are more important than anything else. Therefore, elegance always needs to go hand in hand with durability. This is obvious to us at Harvia, which is why we can be relied on both as a designer and a producer.





ONE PARTNER - THAT'S ALL YOU NEED

Harvia is a spa and sauna professional, ready to manage everything you need with you throughout the project. In all situations and questions, all the way from the first moments of design to the delivery and after sales. In our field, we are a unique provider of turn-key solutions on a global scale. Dealing with one partner without the middle-man makes your project run quickly and smoothly and saves you plenty of time. Our extensive experience ensures that we provide high-quality products, expert solutions and reliable service.

Contact us: offers@harvia.fi



OUR STORY

Harvia is the world's leading sauna and spa company. Established in 1950 by Tapani Harvia, the Finnish sauna heater manufacturer has grown into an internationally known brand, whose technologically advanced products are sold worldwide.

In Finland, going to the sauna is part of a tradition. However, the experiences offered by the sauna and spa are raising interest around the world. Proven positive effects on health, increasing interest in well-being and the growth of the middle-class guarantee that more and more of the world's over 15 million saunas will be built outside their country of origin.

We are known all over the world not only for our sauna heaters, but above all for our functional, technologically advanced comprehensive sauna and spa solutions. We provide unique service to architects, contractors and other professionals in all of their spa and sauna projects everywhere in the world.

HARVIA

Harvia, P.O. Box 12, FI-40951 Muurame, FINLAND
Tel. +358 207 464 000
harvia@harvia.fi, www.harvia.com